

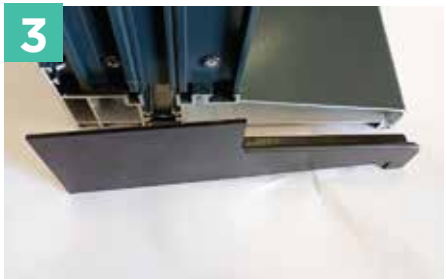
DV176 THRESHOLD



1
Silicone seal the end of the frame and screw the integrated cill to the bottom of the frame as shown.



2
Insert the bung into the top part of the cill between the cill and frame.



3
Silicone seal the end of the cill and attached the end caps to the cill to create a water tight joint.



4
The finished joint should look like this completed.

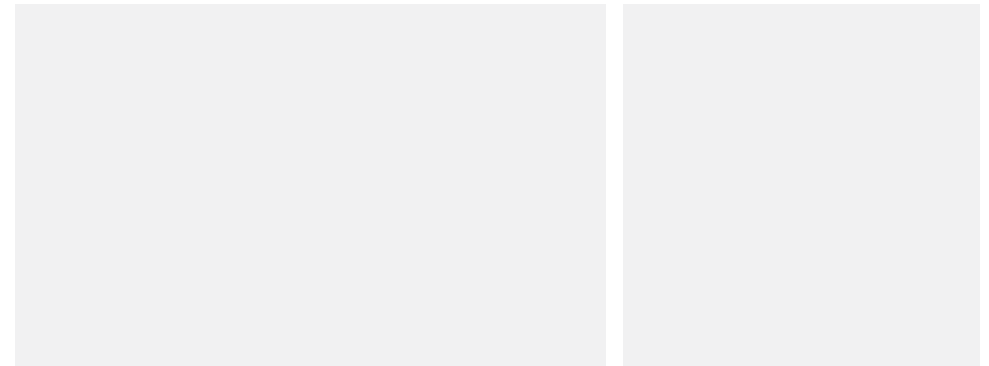


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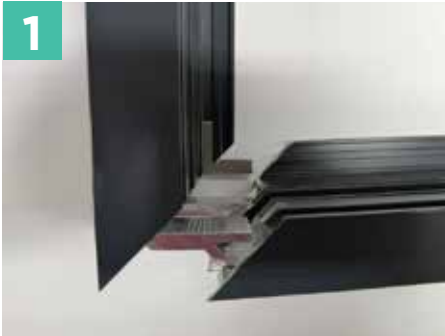


BI-FOLDING FRAME ASSEMBLY INSTRUCTIONS

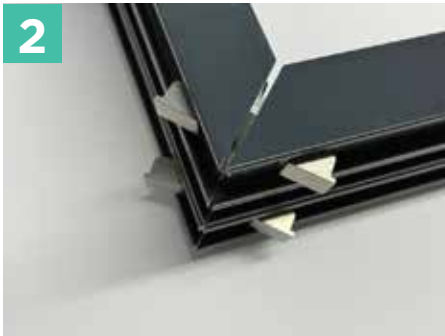
Box Contents



STANDARD THRESHOLD



1 Connect the frame corners as shown making sure you seal the joint with silicone or small gap filler. The corner cleats will already be fitted to one of the profile.



2 Insert the tension blocks into the punch out hole making sure the screw is facing towards the corner.



3 Use a 2.5mm allen key to tighten the joint making sure the top and bottom profile surfaces are level with each other.



4 Wipe off any excess silicone and clean the joint.

LOW THRESHOLD



1 Silicone seal between the low threshold end cap and the low threshold and wipe off any excess silicone



2 Silicone seal between the low threshold and the frame and wipe off any excess silicone.



3 Screw through the pre drilled holes in frame into the low threshold securing them both together.



4 The finished joint should look like this completed.